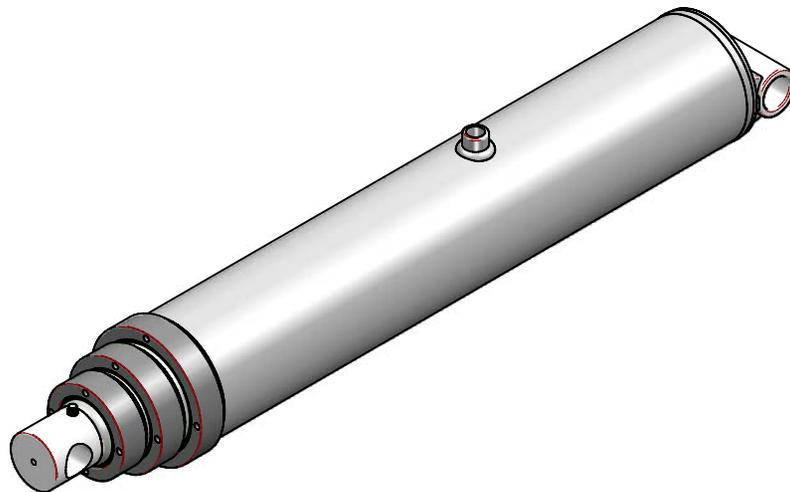
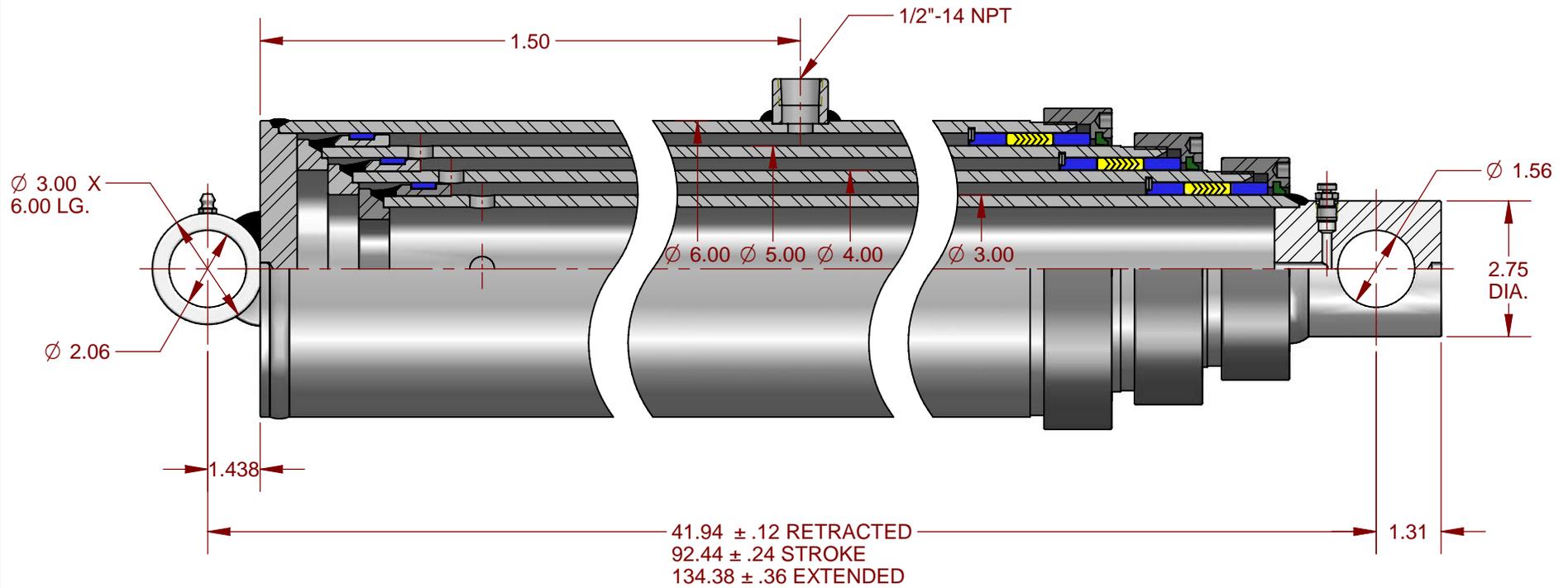


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NOTES:

1. SEAL KIT NUMBER: 53SA.
2. MAX. OPERATING PRESSURE: 2500 PSI.
3. PAINT: UN1263 RED OXIDE PRIMER.
4. OIL CAPACITY (GAL): 3.36 RETRACTED; 8.54 EXTENDED.
5. CYLINDER DRY WT. (LBS): APPROX 169.

SOUTHERN HYDRAULIC CYLINDER, INC.

3020 Lee Highway Athens, Tennessee 37303

MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED
 ONE PLACE .X = ±.1
 TWO PLACES .XX = ±.03
 THREE PLACES .XXX = ±.010
 FOUR PLACES .XXXX = ±.0010
 ALL ANGLES = 2°
 BREAK ALL SHARP EDGES .010 X 45°

DRAWN BY
 CHECKED
 APPROVED
 SCALE

DO NOT SCALE DRAWING FOR MACHINING DIMENSIONS

TELESCOPIC CYLINDER ASSEMBLY

CHANGE	NO	DATE	BY
CUSTOMER	STD SHC CYLINDER		
FILE	SE		

DRAWING NO.

5397CT