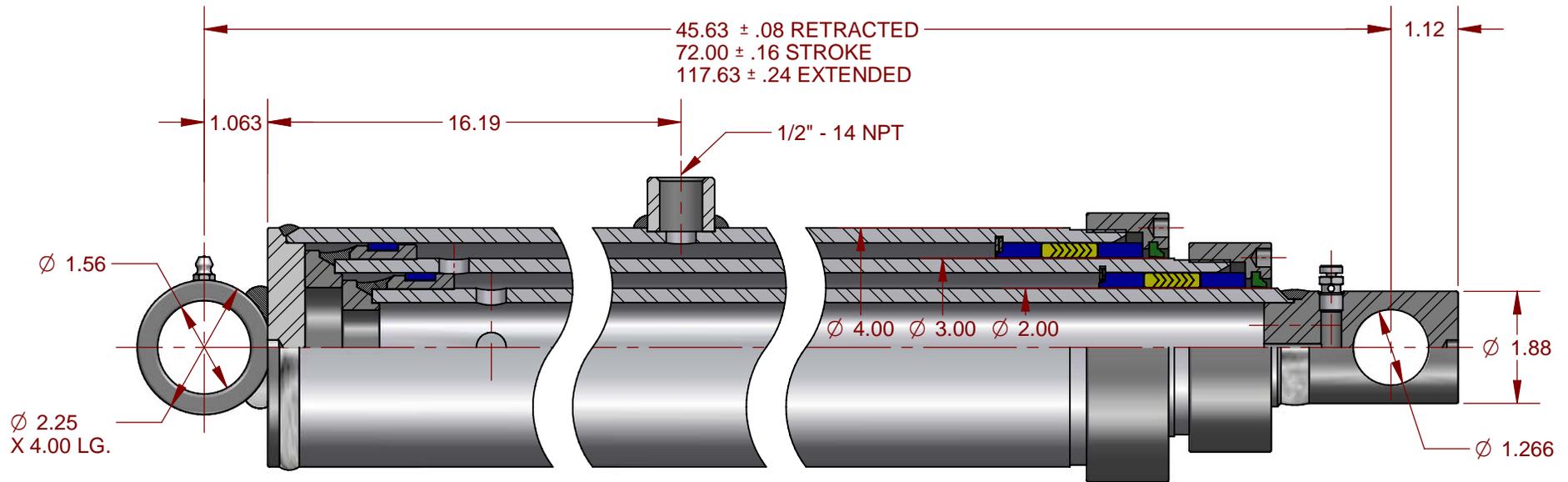


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**NOTES:**

1. SEAL KIT NUMBER: 32SA.
2. PAINT NUMBER: UN1263 RED OXIDE PRIMER
3. MAX. OPERATING PRESSURE: 2500 PSI
4. CYLINDER WT. (LBS): APPROX. 89
5. OIL CAPACITY (GAL.): .99 RETRACTED; 2.58 EXTENDED

**SOUTHERN** HYDRAULIC CYLINDER, INC.  
3020 Lee Highway Athens, Tennessee 37303

MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED  
ONE PLACE .X ± .1  
TWO PLACES .XX ± .03  
THREE PLACES .XXX ± .010  
FOUR PLACES .XXXX ± .0010  
ALL ANGLES = 2°  
BREAK ALL SHARP EDGES .010 X 45°

DRAWN BY \_\_\_\_\_  
CHECKED \_\_\_\_\_  
APPROVED \_\_\_\_\_  
SCALE \_\_\_\_\_

DO NOT SCALE DRAWING FOR MACHINING DIMENSIONS

CHANGE	NO	DATE	BY
CUSTOMER	STD SHC CYLINDER		
FILE	SE		

**TELESCOPIC CYLINDER ASSEMBLY**  
DRAWING NO. **3272CT**