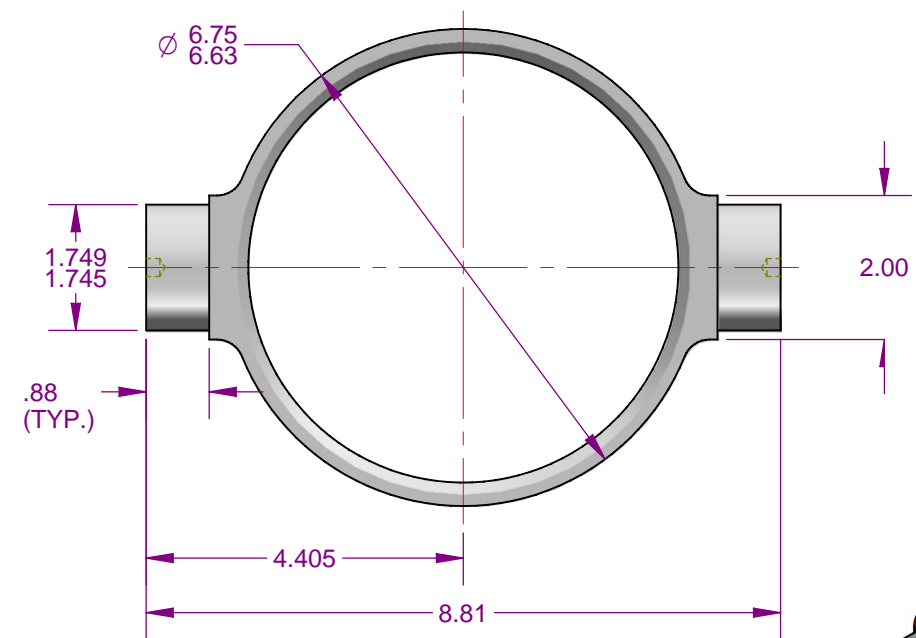
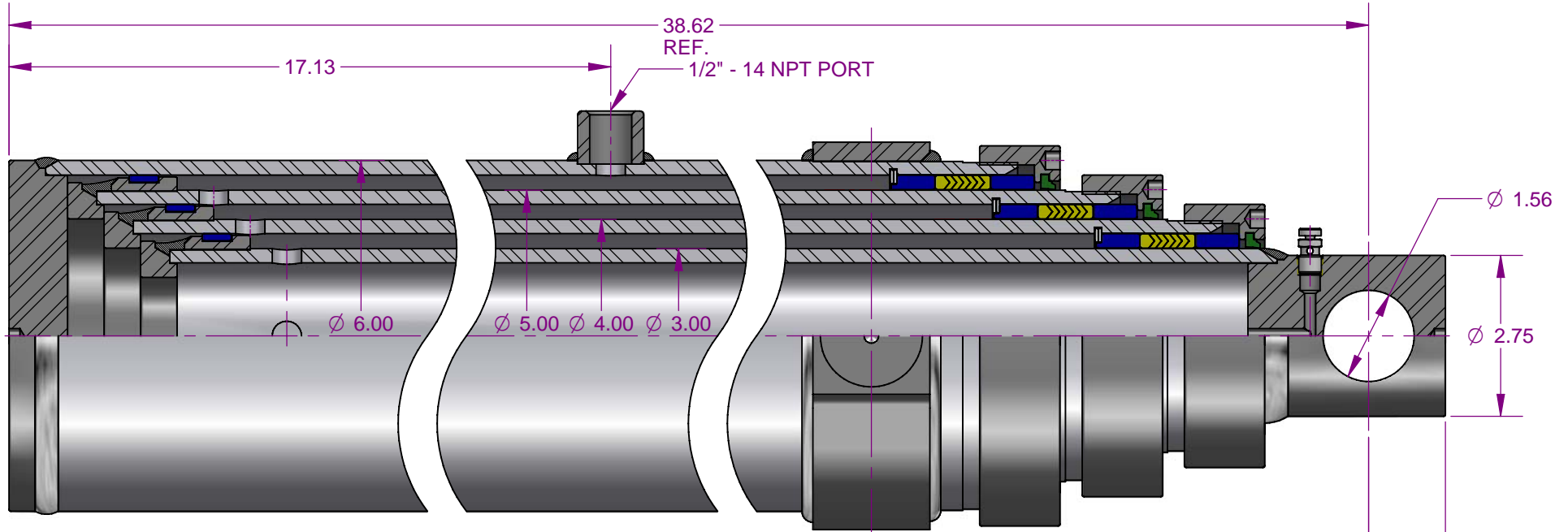


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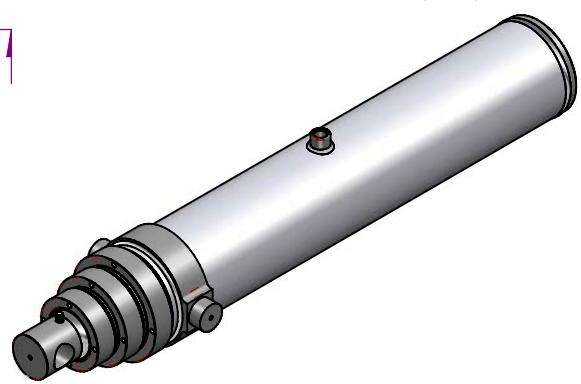


1.00

8.50  $\pm$ .12 RETRACTED  
86.06  $\pm$ .24 STROKE  
94.56  $\pm$ .36 EXTENDED

1.31 REF.

- NOTES:
1. SEAL KIT NUMBER: 53SA
  2. PAINT: UN1263 RED OXIDE PRIMER.
  3. MAX. OPERATING PRESSURE: 2500 PSI.
  4. OIL CAPACITY (GAL.) 2.01 RETRACTED; 6.83 EXTENDED
  5. CYLINDER WEIGHT (LBS): APPROX. 156



<b>SOUTHERN</b> HYDRAULIC CYLINDER, Inc.	
3020 Lee Highway Athens, Tennessee 37303	
MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED	DRAWN BY
ONE PLACE .X $\pm$ .1	CHECKED
TWO PLACES .XX $\pm$ .05	APPROVED
THREE PLACES .XXX $\pm$ .010	SCALE
FOUR PLACES .XXXX $\pm$ .0010	
BREAK ALL SHARP EDGES .010 X 45°	
DO NOT SCALE DRAWING FOR MACHINING DIMENSIONS	
TELESCOPIC CYLINDER ASSEMBLY	
DRAWING NO.	<b>5390TR</b>